

MERCURY FOUR & SIX CYLINDER MODELS (1955-1965)

FOUR CYLINDER MODELS

Year Produced

1955		Model 55		
1956	Model 30, 30H	Model 55, 55H		
1957	Model 30, 30H	Model 55, 55H		
1958	Model 30, 30H	Model 55, 55H	Model 58	
1959		Model 55A	Model 55A, 56A	
1960		Merc 300	Merc 400	
1961		Merc 350	Merc 400, 500	
1962			Merc 450, 500	
1963			Merc 500	Merc 650
1964			Merc 500	Merc 650
1965			Merc 500	Merc 650

CONDENSED SERVICE DATA

TUNE-UP

Rated Horsepower	30	35-40	40-50	65
Rated rpm	5400	5500-5800	5500-5800	5200
Bore—Inches	2 7/8	2 7/8	2 7/8	2 7/8
Stroke—Inches	2 1/4	2 1/4	2 1/4	2 3/4
Displacement—Cu. In.	29.78	39.6	44	60
Firing Order		1-3-2-4		
Compression @ Cranking Speed		Not more than 15 psi variation between cylinders		

Spark Plug

Champion	J6J	J6J	J6J	J4J
AC	M44C	M44C	M44C	
Electrode gap	0.025	0.025	0.025	0.025

IGNITION SYSTEM

Make	Kiekhafer or FM			Kiekhafer
Point gap	0.008-0.010	0.008-0.010	0.008-0.010	0.008-0.010

Carburetor

Make	Tillotson	Tillotson or Carter	Tillotson	Tillotson
Fuel—Oil Ratio	20:1	20:1	See Text	See Text

SIZES—CLEARANCES

Piston Rings				
End gap				
Side clearance				
Piston Skirt Clearance				
Crankshaft Bearing Type—				
Top main bearing	Ball Bearing	Ball Bearing	Ball Bearing	Ball Bearing
Intermediate main bearings	Pushing	Pushing	Pushing	Pushing
Center main bearing	Roller	Roller	Roller	Roller
No. used	36	36	36	36
Bottom Main Bearing	Ball Bearing	Ball Bearing	Ball Bearing	Ball Bearing
Crankpin	Roller	Roller	Roller	Roller
No. each rod	23	23	23	23
Piston Pin Bearing	Roller	Roller	Roller	Roller
No. used, each	22	22	22	22

†Some early models use 36 rollers

TIGHTENING TORQUES

(All Values In Inch-Pounds Unless Noted)

Connecting Rod	180
Flywheel Nut	
70 hp and below	65 Ft.-Lbs.
80 hp and up	85 Ft.-Lbs.
Reed Valves	35-40
Crankcase Screws	150
Cylinder Cover	60
Exhaust Cover	60
Intake Manifold	65-80
Spark Plug	240

Repair Manual For 1972 Mercury Thunderbolt 65

JA Banks



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Cars & Parts ,1993 *MotorBoating* ,1971-10 **Field & Stream** ,1971-12 FIELD STREAM America s largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations Yachting ,1971-07 Automotive News ,1979-04 Field and Stream ,1971 Sea and Pacific Motor Boat ,1972 *Flying Models* ,1958

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