## Reservoir Formation

# Damage

FUNDAMENTALS. Modecing. Assessment. And mittertion



### **Reservoir Formation Damage Second Edition**

Wilson C. Chin

#### **Reservoir Formation Damage Second Edition:**

Reservoir Formation Damage Faruk Civan, Faruk Civan PhD, 2011-08-30 Reservoir Formation Damage Second edition is a comprehensive treatise of the theory and modeling of common formation damage problems and is an important guide for research and development laboratory testing for diagnosis and effective treatment and tailor fit design of optimal strategies for mitigation of reservoir formation damage The new edition includes field case histories and simulated scenarios demonstrating the consequences of formation damage in petroleum reservoirsFaruk Civan Ph D is an Alumni Chair Professor in the Mewbourne School of Petroleum and Geological Engineering at the University of Oklahoma in Norman Dr Civan has received numerous honors and awards including five distinguished lectureship awards and the 2003 SPE Distinguished Achievement Award for Petroleum Engineering Faculty Petroleum engineers and managers get critical material on evaluation prevention and remediation of formation damage which can save or cost millions in profits from a mechanistic point of view State of the Art knowledge and valuable insights into the nature of processes and operational practices causing formation damage Provides new strategies designed to minimize the impact of and avoid formation damage in petroleum reservoirs with the newest drilling monitoring and detection techniques Petroleum Reservoir Rock and Fluid **Properties, Second Edition** Abhijit Y. Dandekar, 2013-02-21 A strong foundation in reservoir rock and fluid properties is the backbone of almost all the activities in the petroleum industry Suitable for undergraduate students in petroleum engineering Petroleum Reservoir Rock and Fluid Properties Second Edition offers a well balanced in depth treatment of the fundamental concepts and practical aspects that encompass this vast discipline New to the Second Edition Introductions to Stone II three phase relative permeability model and unconventional oil and gas resources Discussions on low salinity water injection saturated reservoirs and production trends of five reservoir fluids impact of mud filtrate invasion and heavy organics on samples and flow assurance problems due to solid components of petroleum Better plots for determining oil and water Corey exponents from relative permeability data Inclusion of Rachford Rice flash function Plateau equation and skin effect Improved introduction to reservoir rock and fluid properties Practice problems covering porosity combined matrix channel and matrix fracture permeability radial flow equations drilling muds on fluid saturation wettability concepts three phase oil relative permeability petroleum reservoir fluids various phase behavior concepts phase behavior of five reservoir fluids and recombined fluid composition Detailed solved examples on absolute permeability live reservoir fluid composition true boiling point extended plus fractions properties viscosity based on compositional data and gas liquid surface tension Accessible to anyone with an engineering background the text reveals the importance of understanding rock and fluid properties in petroleum engineering Key literature references mathematical expressions and laboratory measurement techniques illustrate the correlations and influence between the various properties Explaining how to acquire accurate and reliable data the author describes coring and fluid sampling methods issues related to handling samples for core analyses and PVT studies He

also highlights core and phase behavior analysis using laboratory tests and calculations to elucidate a wide range of properties Production Chemicals for the Oil and Gas Industry, Second Edition Malcolm A. Kelland, 2014-03-13 Production chemistry issues result from changes in well stream fluids both liquid and gaseous during processing Since crude oil production is characterized by variable production rates and unpredictable changes to the nature of the produced fluids it is essential for production chemists to have a range of chemical additives available for rectifying issues that would not otherwise be fully resolved Modern production methods the need to upgrade crude oils of variable quality and environmental constraints demand chemical solutions Thus oilfield production chemicals are necessary to overcome or minimize the effects of the production chemistry problems Production Chemicals for the Oil and Gas Industry Second Edition discusses a wide variety of production chemicals used by the oil and gas industry for down hole and topside applications both onshore and offshore Incorporating the large amount of research and applications since the first edition this new edition reviews all past and present classes of production chemicals providing numerous difficult to obtain references especially SPE papers and patents Unlike other texts that focus on how products perform in the field this book focuses on the specific structures of chemicals that are known to deliver the required or desired performance information that is very useful for research and development Each updated chapter begins by introducing a problem such as scale or corrosion for which there is a production chemical The author then briefly discusses all chemical and nonchemical methods to treat the problem and provides in depth descriptions of the structural classes of relevant production chemicals He also mentions when available the environmental properties of chemicals and whether the chemical or technique has been successfully used in the field This edition includes two new chapters and nearly 50 percent more references Standard Handbook of Petroleum and Natural Gas Engineering: Volume 2 William C. Lyons, 1996-10-16 Volume 2 presents the industry standards and practices for reservoir engineering and production engineering It also looks at all aspects of petroleum economics and shows how to estimate oil and gas reserves Supercharge, Invasion, and Mudcake Growth in Downhole Applications Wilson C. Chin, Tao Lu, Xiaofei Qin, Yongren Feng, Yanmin Zhou, 2021-06-29 Mysterious supercharge effects encountered in formation testing pressure transient analysis and reservoir invasion mudcake growth dynamic filtration stuck pipe remediation and so on are often discussed in contrasting petrophysical versus drilling contexts However these effects are physically coupled and intricately related The authors focus on a comprehensive formulation provide solutions for different specialized limits and develop applications that illustrate how the central ideas can be used in seemingly unrelated disciplines This approach contributes to a firm understanding of logging and drilling principles Fortran source code furnished where applicable is listed together with recently developed software applications and conveniently summarized throughout the book In addition common incorrect methods used in the industry are re analyzed and replaced with more accurate models which are then used to address challenging field objectives Sophisticated mathematics is explained in down to earth terms but empirical

validations in this case through Catscan experiments are used to keep predictions honest Similarly early time low mobility permeability prediction models used in formation testing several invented by one of the authors are extended to handle supercharge effects in overbalanced drilling and near well pressure deficits encountered in underbalanced drilling These methods are also motivated by reality For instance overpressures of 2 000 psi and underpressures near 500 psi are routinely reported in field work thus imparting a special significance to the methods reported in the book This new volume discusses old problems and modern challenges formulates and develops advanced models applicable to both drilling and petrophysical objectives The presentation focuses on central unifying physical models which are carefully formulated and mathematically solved The wealth of applications examples and supporting software discussed provides readers with a unified focus behind daily work activities emphasizing common features and themes rather than unrelated methods and work flows This comprehensive book is must reading for every petroleum engineer Formation Testing Wilson C. Chin, 2019-03-14 This new volume the third in Wiley Scrivener's series on formation testing reviews pressure transient interpretation and contamination analysis methods providing numerous practical discussions and examples with rigorous formulations solved through exact closed form analytical solutions This new volume in the Formation Testing series further develops new methods and processes that are being developed in the oil and gas industry. In the 1990s through 2000s the author co developed Halliburton's commercially successful GeoTapTM real time LWD MWD method for formation testing and also a parallel method used by China Oilfield Services which enabled the use of data taken at early times in low mobility and large flowline volume environments to support the important estimation of mobility compressibility and pore pressure which are necessary for flow economics and fluid contact boundaries analyses This work was later extended through two Department of Energy Small Business Innovation Research awards While extremely significant the effect of high pressures in the borehole could not be fully accounted for The formation tester measures a combination of reservoir and mud pressure and cannot ascertain how much is attributed to unimportant borehole effects. The usual approach is simply wait until the effects dissipate which may require hours which imply high drilling and logging costs plus increased risks in safety and tool loss The author has now modeled this supercharge effect and developed a powerful mathematical algorithm that fully accounts for mud interations In short accurate predictions for mobility compressibility and pore pressure can now be undertaken immediately after an interval is drilled without waiting This groundbreaking new work is a must have for any petroleum reservoir or mud engineer working in the industry solving day to day problems that he or she encounters in the field Proceedings [of The] International Symposium on Formation Damage Control, 1996 Modern Borehole Analytics Wilson C. Chin, 2017-10-18 Written by a leading industry specialist a must have for drilling specialists petroleum engineers and field practitioners this is the only book providing practical rigorous and validated models for general annular flows eccentric geometries non Newtonian fluids yield stresses multiphase effects and transient motions and flow rates and includes new methods describing

mudcake integrity and pore pressure for blowout assessment Wilson C Chin has written some of the most important and well known books in the petroleum industry These books whose research was funded by the U S Department of Energy and several international petroleum corporations have set very high standards Many algorithms are used at leading oil service companies to support key drilling and well logging applications For the first time the physical models in these publications founded on rigorous mathematics and numerical methods are now available to the broader industry students petroleum engineers drillers and faculty researchers The presentations are written in easy to understand language with few equations offering simplified explanations of difficult problems and solutions which provide key insights into downhole physical phenomena through detailed tabulations and color graphics displays Practical applications such as cuttings transport pressure control mudcake integrity formation effects in unconventional applications and so on are addressed in great detail offering the most practical answers to everyday problems that the engineer encounters The book does not stop at annular flow In fact the important role of mudcake growth and thickness in enabling steady flow in the annulus is considered as is the role of low formation permeability in affecting mud filtration cake growth and fluid sealing at the sandface This is the first publication addressing the big picture a first drawn from the author's related research in multiple disciplines such as drilling rheology formation testing and reservoir simulation A must have for any petroleum engineer petroleum professional or student this book is truly a groundbreaking volume that is sure to set new standards Handbook of Frozen Food Processing and Packaging, Second Edition Da-Wen Sun, 2011-10-19 Consumer demand for a year round supply of seasonal produce and ready made meals remains the driving force behind innovation in frozen food technology Now in its second edition Handbook of Frozen Food Processing and Packaging explores the art and science of frozen foods and assembles essential data and references relied upon by scientists in universities and research institutions Highlights in the Second Edition include Original chapters revised and updated with the latest developments New section on Emerging Technologies in Food Freezing with chapters on ultrasound accelerated freezing high pressure shift freezing electrostatic field assisted food freezing and antifreeze proteins New section on Trends in Frozen Food Packaging with chapters on active packaging intelligent packaging vacuum packaging and edible coatings and films and their applications on frozen foods This volume continues the tradition of the benchmark first edition capturing the latest developments on the cutting edge of frozen food science In addition to updated coverage of quality and safety issues and monitoring and measuring techniques it highlights emerging technologies and trends all in the format that made the previous edition so popular It offers the tools needed to develop new and better products keeping up with consumer demand for safe and convenient frozen foods Handbook of Plant and Crop Stress, Second Edition Mohammad Pessarakli, 1999-05-19 Detailing interrelated topics this work addresses issues and concerns related to plant and crop stress This edition includes information on pH stress temperature stress water deficit conditions carotenoids and stress light stress pollution stress agrichemical stress oxidative damage to proteins UV B

induced stress and abiotic stress tolerance

Uncover the mysteries within Explore with is enigmatic creation, Discover the Intrigue in **Reservoir Formation Damage Second Edition**. This downloadable ebook, shrouded in suspense, is available in a PDF format (\*). Dive into a world of uncertainty and anticipation. Download now to unravel the secrets hidden within the pages.

https://lulla.care/files/publication/default.aspx/Mi%20Peque%20Arbolillo%20Primeros%20Emociones.pdf

#### **Table of Contents Reservoir Formation Damage Second Edition**

- 1. Understanding the eBook Reservoir Formation Damage Second Edition
  - The Rise of Digital Reading Reservoir Formation Damage Second Edition
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Reservoir Formation Damage Second Edition
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Reservoir Formation Damage Second Edition
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Reservoir Formation Damage Second Edition
  - Personalized Recommendations
  - Reservoir Formation Damage Second Edition User Reviews and Ratings
  - Reservoir Formation Damage Second Edition and Bestseller Lists
- 5. Accessing Reservoir Formation Damage Second Edition Free and Paid eBooks
  - Reservoir Formation Damage Second Edition Public Domain eBooks
  - Reservoir Formation Damage Second Edition eBook Subscription Services
  - Reservoir Formation Damage Second Edition Budget-Friendly Options
- 6. Navigating Reservoir Formation Damage Second Edition eBook Formats

- o ePub, PDF, MOBI, and More
- Reservoir Formation Damage Second Edition Compatibility with Devices
- Reservoir Formation Damage Second Edition Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Reservoir Formation Damage Second Edition
  - Highlighting and Note-Taking Reservoir Formation Damage Second Edition
  - Interactive Elements Reservoir Formation Damage Second Edition
- 8. Staying Engaged with Reservoir Formation Damage Second Edition
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Reservoir Formation Damage Second Edition
- 9. Balancing eBooks and Physical Books Reservoir Formation Damage Second Edition
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Reservoir Formation Damage Second Edition
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Reservoir Formation Damage Second Edition
  - $\circ$  Setting Reading Goals Reservoir Formation Damage Second Edition
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Reservoir Formation Damage Second Edition
  - Fact-Checking eBook Content of Reservoir Formation Damage Second Edition
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

#### **Reservoir Formation Damage Second Edition Introduction**

In this digital age, the convenience of accessing information at our fingertips has become a necessity. Whether its research papers, eBooks, or user manuals, PDF files have become the preferred format for sharing and reading documents. However, the cost associated with purchasing PDF files can sometimes be a barrier for many individuals and organizations. Thankfully, there are numerous websites and platforms that allow users to download free PDF files legally. In this article, we will explore some of the best platforms to download free PDFs. One of the most popular platforms to download free PDF files is Project Gutenberg. This online library offers over 60,000 free eBooks that are in the public domain. From classic literature to historical documents, Project Gutenberg provides a wide range of PDF files that can be downloaded and enjoyed on various devices. The website is user-friendly and allows users to search for specific titles or browse through different categories. Another reliable platform for downloading Reservoir Formation Damage Second Edition free PDF files is Open Library. With its vast collection of over 1 million eBooks, Open Library has something for every reader. The website offers a seamless experience by providing options to borrow or download PDF files. Users simply need to create a free account to access this treasure trove of knowledge. Open Library also allows users to contribute by uploading and sharing their own PDF files, making it a collaborative platform for book enthusiasts. For those interested in academic resources, there are websites dedicated to providing free PDFs of research papers and scientific articles. One such website is Academia.edu, which allows researchers and scholars to share their work with a global audience. Users can download PDF files of research papers, theses, and dissertations covering a wide range of subjects. Academia.edu also provides a platform for discussions and networking within the academic community. When it comes to downloading Reservoir Formation Damage Second Edition free PDF files of magazines, brochures, and catalogs, Issuu is a popular choice. This digital publishing platform hosts a vast collection of publications from around the world. Users can search for specific titles or explore various categories and genres. Issuu offers a seamless reading experience with its user-friendly interface and allows users to download PDF files for offline reading. Apart from dedicated platforms, search engines also play a crucial role in finding free PDF files. Google, for instance, has an advanced search feature that allows users to filter results by file type. By specifying the file type as "PDF," users can find websites that offer free PDF downloads on a specific topic. While downloading Reservoir Formation Damage Second Edition free PDF files is convenient, its important to note that copyright laws must be respected. Always ensure that the PDF files you download are legally available for free. Many authors and publishers voluntarily provide free PDF versions of their work, but its essential to be cautious and verify the authenticity of the source before downloading Reservoir Formation Damage Second Edition. In conclusion, the internet offers numerous platforms and websites that allow users to download free PDF files legally. Whether its classic literature, research papers, or magazines, there is something for everyone. The platforms mentioned in this article, such as Project Gutenberg, Open Library, Academia.edu, and Issuu,

provide access to a vast collection of PDF files. However, users should always be cautious and verify the legality of the source before downloading Reservoir Formation Damage Second Edition any PDF files. With these platforms, the world of PDF downloads is just a click away.

#### **FAQs About Reservoir Formation Damage Second Edition Books**

- 1. Where can I buy Reservoir Formation Damage Second Edition books? Bookstores: Physical bookstores like Barnes & Noble, Waterstones, and independent local stores. Online Retailers: Amazon, Book Depository, and various online bookstores offer a wide range of books in physical and digital formats.
- 2. What are the different book formats available? Hardcover: Sturdy and durable, usually more expensive. Paperback: Cheaper, lighter, and more portable than hardcovers. E-books: Digital books available for e-readers like Kindle or software like Apple Books, Kindle, and Google Play Books.
- 3. How do I choose a Reservoir Formation Damage Second Edition book to read? Genres: Consider the genre you enjoy (fiction, non-fiction, mystery, sci-fi, etc.). Recommendations: Ask friends, join book clubs, or explore online reviews and recommendations. Author: If you like a particular author, you might enjoy more of their work.
- 4. How do I take care of Reservoir Formation Damage Second Edition books? Storage: Keep them away from direct sunlight and in a dry environment. Handling: Avoid folding pages, use bookmarks, and handle them with clean hands. Cleaning: Gently dust the covers and pages occasionally.
- 5. Can I borrow books without buying them? Public Libraries: Local libraries offer a wide range of books for borrowing. Book Swaps: Community book exchanges or online platforms where people exchange books.
- 6. How can I track my reading progress or manage my book collection? Book Tracking Apps: Goodreads, LibraryThing, and Book Catalogue are popular apps for tracking your reading progress and managing book collections. Spreadsheets: You can create your own spreadsheet to track books read, ratings, and other details.
- 7. What are Reservoir Formation Damage Second Edition audiobooks, and where can I find them? Audiobooks: Audio recordings of books, perfect for listening while commuting or multitasking. Platforms: Audible, LibriVox, and Google Play Books offer a wide selection of audiobooks.
- 8. How do I support authors or the book industry? Buy Books: Purchase books from authors or independent bookstores. Reviews: Leave reviews on platforms like Goodreads or Amazon. Promotion: Share your favorite books on social media or recommend them to friends.

- 9. Are there book clubs or reading communities I can join? Local Clubs: Check for local book clubs in libraries or community centers. Online Communities: Platforms like Goodreads have virtual book clubs and discussion groups.
- 10. Can I read Reservoir Formation Damage Second Edition books for free? Public Domain Books: Many classic books are available for free as theyre in the public domain. Free E-books: Some websites offer free e-books legally, like Project Gutenberg or Open Library.

#### **Find Reservoir Formation Damage Second Edition:**

mi peque arbolillo primeros emociones micralite toro user manual michel europakatalog west 1985 al microcomputer systems the 8086 8088 family architecture microeconomics 4th edition solution manual mg midget and austin healey sprite mk i ii iii and iv michelangelos david florentine history and civic identity mfat business study guide

microcontroller in automobiles

microcontroller interfacing laboratory manual solution

microbial globins status and opportunities volume 63 advances in microbial physiology microeconomics jeffrey perloff solution manual mexico cuisines of the world mi hombre obsesion bestseller internacional

michelle obama first lady & role model essential lives

#### **Reservoir Formation Damage Second Edition:**

Laboratory Manual by Sylvia Mader PDF, any edition will do Biology: Laboratory Manual by Sylvia Mader PDF, any edition will do · Best · Top · New · Controversial · Old · Q&A. Test Bank and Solutions For Biology 14th Edition By Sylvia ... Solutions, Test Bank & Ebook for Biology 14th Edition By Sylvia Mader, Michael Windelspecht; 9781260710878, 1260710874 & CONNECT assignments, ... Human Biology 17th Edition Mader SOLUTION MANUAL Solution Manual for Human Biology, 17th Edition, Sylvia Mader, Michael Windelspecht, ISBN10: 1260710823, ISBN13: 9781260710823... Lab Manual for Mader

Biology Get the 14e of Lab Manual for Mader Biology by Sylvia Mader Textbook, eBook, and other options. ISBN 9781266244476. Copyright 2022. Biology - 13th Edition - Solutions and Answers Our resource for Biology includes answers to chapter exercises, as well as detailed information to walk you through the process step by step. With Expert ... Sylvia Mader Solutions Books by Sylvia Mader with Solutions; Inquiry Into Life with Lab Manual and Connect Access Card 14th Edition 672 Problems solved, Michael Windelspecht, Sylvia ... lab manual answers biology, pdf Lab manual answers biology Now is the time to redefine your true self using Slader's free Lab Manual for Biology answers. Shed the societal and cultural ... Lab Manual for Maders Biology: 9781260179866 Lab Manual for Mader Biology. Sylvia Mader. 4.1 ... answers to many exercise questions are hard to find or not in this book anyway ... Lab Manual for Human Biology Sylvia S. Mader has authored several nationally recognized biology texts published by McGraw-Hill. Educated at Bryn Mawr College, Harvard University, Tufts ... Lab Manual to accompany Essentials of Biology ... - Amazon Amazon.com: Lab Manual to accompany Essentials of Biology: 9780077234256: Mader, Sylvia: Books. ... There are some mistakes in the answer key for some of the ... Differential Equations and Linear Algebra, 4th Edition by SW Goode · Cited by 163 — Page 1. Page 2. FOURTH EDITION. Differential Equations and Linear Algebra. Stephen W. Goode and. Scott A. Annin. California State University ... Differential Equations and Linear Algebra by Goode, Stephen Differential Equations and Linear Algebra is designed for use in combined differential equations and linear algebra courses. It is best suited for students ... Differential Equations and Linear Algebra Jan 6, 2016 — Differential Equations and Linear Algebra is designed for use in combined differential equations and linear algebra courses. It is best suited ... Differential Equations and Linear Algebra Differential Equations and Linear Algebra, 4th edition. Published by Pearson (January 6, 2016) © 2017. Stephen W. Goode California State University. Fullerton ... Differential Equations and Linear Algebra This complete introduction to both differential equations and linear algebra presents a carefully balanced and sound integration of the two topics. It promotes ... Differential Equations and Linear Algebra Differential Equations and Linear Algebra · Course Information · The Lehigh Store. Differential Equations and Linear Algebra (4th Edition ... Author: Goode, Stephen W. ... Differential Equations and Linear Algebra is designed for use in combined differential equations and linear algebra courses. It is ... Differential Equations and Linear Algebra Oct 30, 2016 — This is the fourth edition of an introduction to ordinary differential equations and linear algebra intended for a sophomorelevel course. Differential Equations and Linear Algebra | Rent Rent Differential Equations and Linear Algebra 4th edition (978-0321964670) today, or search our site for other textbooks by Stephen Goode. Reader's Notebook Grade 5 (Journeys) Book details; ISBN-10. 9780544592667; ISBN-13. 978-0544592667; Edition. 1st; Publisher. HOUGHTON MIFFLIN HARCOURT; Publication date. January 1, 2016. Journeys Common Core Reader'S Notebook ... Journeys Common Core Reader's Notebook Consumable Grade 5; Grade: 5; Material Type: Student Materials; Format: Softcover, 432 Pages; ISBN-13/EAN: 9780547860688 ... Common Core Reader's Notebook... by Houghton ... Journeys Common Core Reader's

#### **Reservoir Formation Damage Second Edition**

Notebook Grade 5 Workbook. Read more ... #5,429 in Children's Beginner Readers. #13,448 in Unknown. Customer Reviews, 4.6 out of 5 ... Journeys Common Core Reader'S Notebook Teachers ... Journeys Common Core Reader's Notebook Teachers Edition Grade 5 ; Grade: 5 ; Material Type: Teacher Materials, Resource Materials ; Format: Printables(BLM), 216 ... Journeys Reader's Notebook Grade 5 Sep 7, 2020 — This comprehensive ELA program from Houghton Mifflin Harcourt may look familiar to you. It has been successfully used in public schools, ... Grade 5 Practice Book JOURNEYS. Practice Book. Grade 5. HOUGHTON MIFFLIN HARCOURT. School Publishers ... Connect to Reading Look through A Package for Mrs. Jewls. Find words that have ... Common Core Reader's Notebook Consumable... Journeys Common Core Reader's Notebook Grade 5 Workbook. This description may be from another edition of this product. ... Weight:0.60 lbs. Dimensions:0.7" x 8.6" ... Common Core Student Edition Grade 5 2014 Buy a cheap copy of Houghton Mifflin Harcourt Journeys:... book. Journeys Common Core Student Edition Grade 5 2014 Free Shipping on all orders over \$15.