

WJ Hussar

Residual Stress Measurement and the Slitting Method Weili Cheng, Iain Finnie, 2007-02-24 This book provides complete coverage of the slitting method It details new results in analysis computation and estimation and discusses different roles of residual stresses from the fracture mechanics perspective It provides detailed formulations and examples of compliance functions weighted least squares fit and convergence test in stress estimation and computer programs to facilitate the Practical Residual Stress Measurement Methods Gary S. Schajer, 2013-08-01 An implementation of the slitting method introductory and intermediate level handbook written in pragmatic style to explain residual stresses and to provide straightforward guidance about practical measurement methods Residual stresses play major roles in engineering structures with highly beneficial effects when designed well and catastrophic effects when ignored With ever increasing concern for product performance and reliability there is an urgent need for a renewed assessment of traditional and modern measurement techniques Success critically depends on being able to make the most practical and effective choice of measurement method for a given application Practical Residual Stress Measurement Methods provides the reader with the information needed to understand key residual stress concepts and to make informed technical decisions about optimal choice of measurement technique Each chapter written by invited specialists follows a focused and pragmatic format with subsections describing the measurement principle residual stress evaluation practical measurement procedures example applications references and further reading The chapter authors represent both international academia and industry Each of them brings to their writing substantial hands on experience and expertise in their chosen field Fully illustrated throughout the book provides a much needed practical approach to residual stress measurements The material presented is essential reading for industrial practitioners academic researchers and interested students Key features Presents an overview of the principal residual stress measurement methods both destructive and non destructive with coverage of new techniques and modern enhancements of established techniques Includes stand alone chapters each with its own figures tables and list of references and written by an invited team of international specialists Residual Stress Measurement Using Cross-slitting and ESPI., 2002 Residual stresses are locked in within a material and exist without any external loads Such stresses are developed during most common manufacturing processes for example welding cold working and grinding These hidden stresses can be quite large and can have profound effects on engineering properties notably fatigue life and dimensional stability To obtain reliable and accurate residual stress measurements for uniform and non uniform stress states a novel and practical method using crossing slitting and ESPI is presented here Cross slitting releases all three in plane stress components and leaves nearby deformation areas intact The ESPI Electronic Speckle Pattern Interferometry technique gives an attractive tool for practical use because measurements provide a large quantity of useful data require little initial setup and can be completed rapidly and at low per measurement cost A new ESPI setup consisting of shutter and double mirror

device is designed to achieve dual axis measurements to balance the measurement sensitivities of all in plane stress components To evaluate data quality a pixel quality control and correction procedure is also applied This helps to locate bad data pixels and provides opportunities to correct them The measurement results show that this procedure plays an important role for the success of residual stress evaluation Based on the observed displacement data and finite element calculated calibration data an inverse computation method is developed to recover the residual stresses in a material for both uniform and non uniform cases By combining cross slitting and ESPI more reliable results for the three in plane residual stress components can be obtained **Residual Stress Measurements** American Society for Metals, R. G. Treuting, 1952

Methods of Residual Stress Measurement, 1965 This manual has been assembled as a ready reference source for the engineer who must measure residual stresses Although the literature has abundant information on the individual methods of residual stress measurement this manual is unique in that most of the useful methods have been selected described classified and compared Methods of measuring residual stress may be classified as mechanical physical or chemical Mechanical methods that are most widely used involve the machining of the part to release the residual stresses These methods are considered in detail and occupy the bulk of this manual Of the physical methods x ray diffraction has many advantages in solving some residual stress problems One of the major advantages is that it is completely nondestructive if only surface residual stresses are desired This method is briefly described and its limitations discussed so that the investigator may choose this method if it fulfills his needs The method and the necessary techniques have been covered in detail in Ref 1 Of the chemical methods the stress corrosion cracking technique seems to be the most useful This cracking is known to be dependent upon the surface tensile stress level At present it is only a qualitative measure of the stress but perhaps at some future date quantitative chemical methods may be developed To make residual stress measurements the engineer must 1Select the most appropriate method 2Completely familiarize himself with the theory behind the method chosen 3Learn the techniques of measurement used by previous investigators. Note that the word method is reserved to mean the individual category of stress analysis and that technique applies to the experimental procedure The choice of the method depends to a large extent upon the geometry of the specimen the precision desired the type and location of the stress it is desired to measure and the equipment available The numerous mechanical methods available are classified into four groups These are the parting out method the layer removal method the boring and turning method and the hole drilling method The nonmechanical x ray method is briefly discussed here for comparison Once the method has been selected measurements should not be taken and their values blindly substituted into equations Each term in the expressions relating the deformation to the residual stress should be completely understood and the sign convention used for these terms should be well known For this reason a derivation for each method has been included with the necessary assumptions and limitations Following a study of these equations it may be decided whether some automatic or computer technique should be used In some instances

in which a large number of specimens are to be analyzed the computer technique offers obvious advantages At this point it is also necessary to determine the precision with which the stresses are to be determined This of course can be related directly to the precision used in the measurement of the deformation changes and the original dimensions of the specimen itself The correct choice of the many and varied techniques for measuring dimensional changes used in the determination of residual stress is extremely important if accurate and reproducible data are to be obtained Machining stress introduced in dissecting must not be larger or more significant than the stress that is to be measured The techniques used to remove material are numerous and some of the better currently used techniques are considered The specific techniques associated with any particular method are included and special fixtures and procedures are described and sample calculations are given

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