

SJ-201P Specifications

Order No.	178-923A
Type	inch (mm)
Drive Unit	
Drive speed	Measuring: .01"/s (0.25mm/s), .02"/s (0.5mm/s), Returning: .03"/s (0.8mm/s)
Evaluation length**	.49" (12.5mm)
Mass	.42 lbs. (190g)
Detector provided	178-300
Detecting method	Differential inductance
Measuring range	13780µin (350µm) (-7880µin/-200µm to +5900µin/+150µm)
Material of stylus	Diamond
Radius of skid curvature	1.57" (40mm)
Mass	.04 lbs. (18g)
Stylus tip radius	200µm (5µm)
Measuring force	4mN
Display Unit	
Assessed profile	Primary profile (P), Roughness profile (R), DIN/ISO profile
Roughness parameter	Ra, Rq, Rz, Rg, S, Sm, Pc, RQz, mrc, Rt, Rp, Rq, Rpk, Rvk, Mr1, Mr2, A1, A2, Vo (can be customized)
Roughness standard	JIS, DIN, ISO, ANSI
Sampling length (L)	.01", .03", .1" (0.25mm, 0.8mm, 2.5mm)
Number of sampling spurs	x1, x3, x5, x1**
Digital filter	2CR-75% (without phase compensation), FC-75% (Gaussian)
Cut-off λ	.01", .03", .1" (0.25mm, 0.8mm, 2.5mm)
Length λ	100µm, 320µm (2.5µm, 8µm)
Resolution-range	Auto/depending on the measurement range 16.4µm/14000µin (0.4µm/350µm) .41µm/4000µin (0.1µm/100µm) 2.0µm/2000µin (0.05µm/50µm) .5µm/400µin (0.01µm/10µm)
Displaying range	
Ra, Rg	.4µin - 4000µin (0.01µm - 100µm)
Rz, Rq, Rp, Rt	.8µin - 13780µin
RQz, Rk, Rpk, Rvk	(0.02µm - 350µm)
Pc	6.3S - 12700/inch (2.5 - 5000/cm)
mrc	1 - 100%
Sm, S	80µin - .16" (2 - 4000µm)
Mr1, Mr2	0 - 100%
A1, A2	0 - 15000
Vo	0.000 - 10.00 (mm ³ /cm ²)
GO/NO-GO judgment	Upper and lower limit values can be specified.
Power supply	Via AC adapter/built-in rechargeable battery
Rechargeable battery	Charging time: 12 hours (for 500 measurements)
Auto-sleep (turning off)	After 30 seconds without operation
Data output	Via RS-232C interface unit, SPC output, PC output, Printer output
Mass	.64 lbs. (290g)

**1 Evaluation length can be specified arbitrarily in the range from .01" (0.3mm) to .49" (12.5mm).

Optional Accessories

178-391	Detector for soft materials (Stylus tip radius: 10µm)
178-392	Small hole detector (ø4.5mm)
178-393	Small hole detector (ø2.8mm)
178-394	Deep groove detector
178-395	Detector for low pressure type (Stylus tip radius: 2µm, Measuring force: 0.75mN)
934937	SPC cable (1m)
965014	SPC cable (2m)
12AAA208	RS-232C connecting cable
12AAA216	Support foot set (pair)
12AAA217	Nosepiece for flat surface
12AAA218	Nosepiece for cylindrical surface
12AAA219	Vertical positioning adapter
12AAA220	Magnetic stand adapter (3/8" DIA, stem)
12AAA221	Magnetic stand adapter (Ø8mm stem)

12AAA222	Height gage adapter (mm)
12AAA233	Height gage adapter (inch)
12AAA210	Extension rod (50mm)
178-033	Setting attachment: V type
178-034	Setting attachment: Slider type
178-035	Setting attachment: Inside diameter type
178-241-2A	Display unit for SJ-301



Standard Accessories

12BAA303	Connecting cable (1m)
178-602	Roughness specimen (inch/mm)*
	*Either of them supplied.
353134	Calibration stand
538512	Phillips screwdriver
12BAA304	Carrying case
99HBB079A	User's manual (for SJ-201P)
99HBB081A	One-sheet manual
526688	AC adapter



Roughness specimen

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**Kai-Uwe Sattler,Duy Cuong
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Risk Assessment in Engineering Vijay Kumar Gupta, Prabhakar V. Varde, P. K. Kankar, Narendra Joshi, 2020-05-08 This volume is a collection of articles on reliability and safety engineering presented during INCRS 2018 The articles cover a variety of topics such as big data analytics and their applications in reliability assessment and condition monitoring health monitoring management diagnostics and prognostics of mechanical systems design for reliability and optimization and machine learning for industrial applications A special aspect of this volume is the coverage of performance failure and reliability issues in electrical distribution systems This book will be a useful reference for graduate students researchers and professionals working in the area of reliability assessment condition monitoring and predictive maintenance **Advances in Mechanical**

and Materials Technology Kannan Govindan, Harish Kumar, Sanjay Yadav, 2022-01-01 This book presents select papers from the International Conference on Energy Material Sciences and Mechanical Engineering EMSME 2020 The book covers the three core areas of energy material sciences and mechanical engineering The topics covered include non conventional energy resources energy harvesting polymers composites 2D materials systems engineering materials engineering micro machining renewable energy industrial engineering and additive manufacturing This book will be useful to researchers and professionals working in the areas of mechanical and industrial engineering materials applications and energy technology

Modern Mechanical Engineering J. Paulo Davim, 2014-01-07 This book covers modern subjects of mechanical engineering such as nanomechanics and nanotechnology mechatronics and robotics computational mechanics biomechanics alternative energies sustainability as well as all aspects related with mechanical engineering education The chapters help enhance the understanding of both the fundamentals of mechanical engineering and its application to the solution of problems in modern industry This book is suitable for students both in final undergraduate mechanical engineering courses or at the graduate level It also serves as a useful reference for academics mechanical engineering researchers mechanical materials and manufacturing engineers professionals in related with mechanical engineering **Advanced Materials and**

Information Technology Processing Jun Qiao Xiong, 2011-07-04 Selected peer reviewed papers from the 2011 International Conference on Advanced Materials and Information Technology Processing AMITP 2011

Proceedings of MPCPE 2024 Nikolai Vatin, Svetlana Roschina, Saurav Dixit, 2024-12-27 This book gathers selected contributions in the field of civil and structural engineering as presented by international researchers and engineers at the International Conference on Materials Physics Building Structures and Technologies in Construction Industrial and Production Engineering MPCPE held in Vladimir Russia on April 22-25, 2024. The book covers a wide range of topics including the theory and design of capital construction facilities engineering and hydraulic structures development of innovative solutions in the field of modeling and testing of reinforced concrete metal and wooden structures as well as composite structures based on them investigation of complex dynamic effects on construction objects and many others directions. Intended for professional builders designers and researchers. The contributions which were selected by means of a rigorous international peer review process highlight numerous exciting ideas that will spur novel research directions and foster multidisciplinary collaborations.

Advances in Engineering Research and Application Kai-Uwe Sattler, Duy Cuong Nguyen, Ngoc Pi Vu, Binh Tien Long, Horst Puta, 2019-11-30 This proceedings volume gathers the outcomes of the International Conference on Engineering Research and Applications ICERA 2019 which was held at Thai Nguyen University of Technology Vietnam on December 1-2, 2019 and provided an international forum for disseminating the latest theories and practices in engineering research and applications. The conference focused on original research work in a broad range of areas including Mechanical Engineering Materials and Mechanics of Materials Mechatronics and Micromechatronics Automotive Engineering Electrical and Electronics Engineering and Information and Communication Technology. By sharing the latest advances in these fields the book will help academics and professionals alike to revisit their thinking on sustainable development.

Quality Today, 2005

The Management of Additive Manufacturing Mojtaba Khorram Niaki, Fabio Nonino, 2017-12-26 This book introduces readers to additive technology and its application in different business sectors. It explores the fundamental impact additive has on technology particularly on operations innovation supply chains the environment and customer relations. Subsequently on the basis of a broad survey of the best technology adopters it offers advice on how to enhance business value by implementing the technology in different industrial and commercial environments. Additive manufacturing AM is a new area of manufacturing that has already brought about phenomenal changes to industry and business models. It affects nearly all aspects of the managerial and organizational thinking that was applied to conventional manufacturing. Currently the technology is being adopted in manufacturing areas that involve high value products with complex geometries and small to medium production volumes. It boosts the productivity of new product development processes by slashing costs reducing time and promoting creativity and innovativeness. Further it shrinks supply chains by bringing firms closer to their customers. This unique book offers abundant empirical and practical evidence confirming the value of this new technology.

Innovations in

Brazilian Machining Milla Caroline Gomes, Déborah de Oliveira, Maksym Ziberov, 2025-09-28 This book presents a selection of cutting edge research predominantly originating from Brazil presented at the ABCM XXVI Machining Colloquium It offers readers a succinct yet thorough understanding of the latest developments in machining technology The book is structured into distinct chapters covering a range of critical areas of interest within the field Topics include machinability of materials texture and surface integrity automation and control technology of machining processes improvement of process parameters machine tool design manufacturing and planning systems micromachining green machining and metrology in machining processes

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