

Estimating Pressure Vessels Weights

It is important to be able to estimate vessel weights, since most cost estimating procedures start with the weight of the vessel. The vessel weight, both empty and full with water, may be necessary to adequately design a foundation or to assure that the vessel can be lifted or erected once it gets to the construction site.

The weight of a vessel is made up of the weight of the shell, the weight of the heads, and the weight of internals, nozzles, pedestals, and skirts. The last two terms are defined in Figure 12-3.

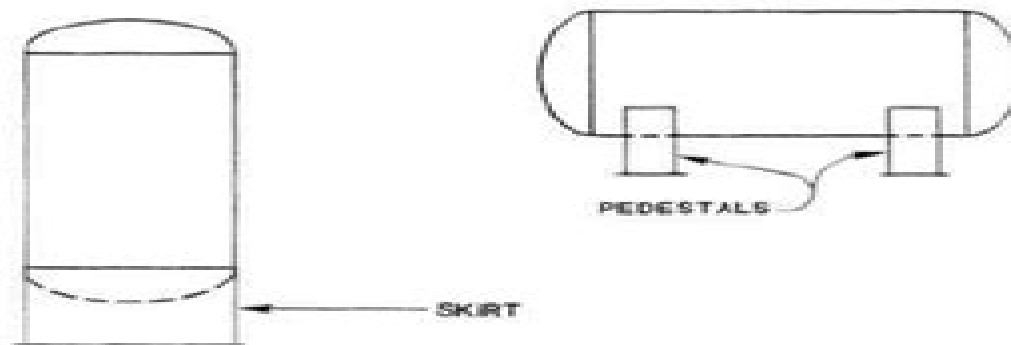


Figure 12-3. Vessel support devices.

The shell weight can be estimated from:

$$W = 11dsL \quad (12-5)$$

where W = weight, lb
 d = ID, in.
 t = wall thickness, in.
 L = shell length, ft.

The weight of one 2:1 ellipsoidal head is approximately:

$$W = 0.34d^2 + 1.9td \quad (12-6)$$

The weight of a cone is:

$$W = \frac{0.23\pi d^2}{\sin \alpha} \quad (12-7)$$

α = one half the cone apex angle.

The weight of nozzles and internals can be estimated at 5 to 10% of the sum of the shell and head weights. The weight of a skirt can be estimated as the same weight per foot as the shell with a length given by Equation 12-8 for an ellipsoidal head and Equation 12-9 for a conical head.

Richardson Estimating Manual Pressure Vessels

R. P. Chhabra, Basavaraj Gurappa



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The Engineer's Cost Handbook Richard E. Westney,1997-02-26 Offers coverage of each important step in engineering cost control process from project justification to life cycle costs The book describes cost control systems and shows how to apply the principles of value engineering It explains estimating methodology and the estimation of engineering engineering equipment and construction and labour costs delineates productivity and cash flow analysis and more Pressurization Systems Design Guide: System analysis and selection Aerojet-General Corporation,1966 **Journal of Mechanisms, Transmissions, and Automation in Design** ,1986 *ASME Technical Papers* ,1985 Paper ,1985 *Applied Process Design for Chemical and Petrochemical Plants: Volume 1* Ernest E. Ludwig,1995-02-23 This expanded edition introduces new design methods and is packed with examples design charts tables and performance diagrams to add to the practical understanding of how selected equipment can be expected to perform in the process situation A major addition is the comprehensive chapter on process safety design considerations ranging from new devices and components to updated venting requirements for low pressure storage tanks to the latest NFPA methods for sizing rupture disks and bursting panels and more Completely revised and updated throughout The definitive guide for process engineers and designers Covers a complete range of basic day to day operation topics Sources of Construction Information: Books Jules B. Godel,1977 USA Annotated bibliography of books relating to building in general and the construction industry in particular covers architecture urban planning contracting building materials civil engineering electrical engineering design general safety etc and forms part of a four volume guide to information sources **Petroleum Refining Design and Applications Handbook, Volume 5** A. Kayode Coker,2023-07-13 PETROLEUM REFINING With no new refineries having been built in decades companies continue to build onto or reverse engineer and re tool existing refineries With so many changes in the last few years alone books like this are very much in need There is truly a renaissance for chemical and process engineering going on right now across multiple industries This fifth and final volume in the Petroleum Refining Design and Applications Handbook set this book continues the most up to date and comprehensive coverage of the most significant and recent changes to petroleum refining presenting the state of the art to the engineer scientist or student Besides the list below this groundbreaking new volume describes blending of products from the refinery applying the ternary diagrams and classifications of crude oils flash point blending pour point blending aniline point blending smoke point and viscosity blending cetane and diesel indices The volume further reviews refinery operational cost cost allocation of actual usage project and economic evaluation involving cost estimation cash flow involving return on investment net present values discounted cash flow rate of return net present values payback period inflation and sensitivity analysis and so on It reviews global effects on the refining economy carbon tax carbon foot print global warming potential carbon dioxide equivalent carbon credit carbon offset carbon price and so on It reviews sustainability in petroleum refining and alternative fuels biofuels and so on impact of

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