

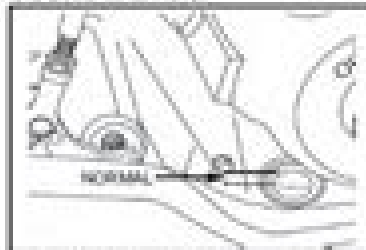
MAINTENANCE

ENGINE/TRANSMISSION/REAR GEAR CASE

Engine Oil Level

To check the oil level:

1. Set machine on a level surface.
2. Stop and run engine for 20-30 seconds. This will return oil to its true level in the engine sump.
3. Stop engine and check oil level sight glass.
4. Check to see that the oil level is in the "normal" range. The level should be, at maximum, halfway between to the top of the viewing area. Add oil as needed to reach the indicated level shown. Do not overfill.



NOTE: Do not fill the over the normal oil operating range. Filling over the normal operating range could cause a leak of oil to enter the air filter.

NOTE: Rising oil level between checks in wet weather driving, can indicate moisture collecting in the oil reservoir. If the oil level is over the full mark, change the oil.



Engine Oil and Filter Change

1. Place vehicle on a level surface.
2. Clean and remove drain plug at bottom of oil pan.
3. Run engine ten to fifteen minutes and warm. Stop engine.

4. Place a drain pan beneath oil pan and remove drain plug from under the crankcase. **CAUTION:** Oil may be hot. Do not allow hot oil to come into contact with skin or clothes. Burns may result.



1. Allow oil to drain completely.
2. Inspect the O-ring on drain plug, replace if needed. **NOTE:** The seating surfaces of the drain plug and crankcase should be clean and free of rust, scale or corrosion.
3. Reinstall drain plug and torque to specification.
4. The oil filter is located on the right side of the machine. Place drain pan beneath oil filter. Loosen oil filter head, turn filter counter-clockwise to remove.



5. Using a clean dry cloth, clean filter seating surface on crankcase.
10. Lubricate O-ring on new filter with a film of engine oil. Check to make sure the O-ring is in good condition.

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