

Paragraph 5

- | | |
|--------------------------|------------------------|
| 1. "V" ring | 36. Bushing |
| 2. Hub | 37. Carrier bracket |
| 3. Drive shaft housing | 38. Pin |
| 4. Snap ring | 39. Pin |
| 5. Thrust washer | 40. Seal |
| 6. Thrust washer | 41. Bush |
| 7. Drive shaft | 42. Housing |
| 8. "V" ring | 43. Thrust bearing |
| 9. Coupling | 44. Thrust bearing |
| 10. Pin (24 x 32 mm) | 45. Seal |
| 11. Seal | 46. Thrust pin bearing |
| 12. Rear carrier bracket | 47. Pin |
| 13. Bushing | 48. Thrust joint |
| 14. "V" ring | 49. Snap ring |
| 15. Nut | 50. Pin & steering arm |
| 16. Washer | 51. Seal |
| 17. Pinion bearing | 52. Bearing |
| 18. Snap ring | 53. Outer pinion |
| 19. Shim | 54. Bearing |
| 20. Snap ring | 55. Snap ring |
| 21. Pinion gear | 56. Pin gear |
| 22. Ring gear | 57. Pin gear |
| 23. Differential carrier | 58. Bearing |
| 24. Thrust washer | 59. Gear |
| 25. Spider gear | 60. Snap ring |
| 26. Spider shaft | 61. Bearing |
| 27. Pin (25 x 40 mm) | 62. Seal |
| 28. Side gear | 63. Outer cover |
| 29. Thrust washer | 64. Offset axle |
| 30. Carrier cover | 65. Pin |
| 31. Carrier bearings | 66. Seal |
| 32. Shim | 67. Pin |
| 33. Shim | 68. Pin |
| 34. Carrier housing | 69. Support arm |
| 35. "V" ring | |

5. BEVEL DRIVE GEARS AND DIFFERENTIAL. To disassemble front axle center section, first remove both outer drive assemblies as outlined in paragraph 4. Remove front axle assembly as outlined in paragraph 3. Drain oil from axle center housing.

The differential and ring gear C22 through 30—Figs. 7, 8 and 9) can be removed after unbolting and separating axle shaft housings from center housing (34). Bevel pinion (21) can be removed after removing nuts (15) from shaft.

Retain all shims for use in reassembly. Shims (19) are used to adjust mesh of bevel pinion and ring gear. Shims (32 and 33) are used to adjust differential carrier bearing preload and bevel gear backlash.

- | | |
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| 19. Shim | 54. Bearing |
| 20. Snap ring | 55. Snap ring |
| 21. Pinion gear | 56. Pin gear |
| 22. Ring gear | 57. Pin gear |
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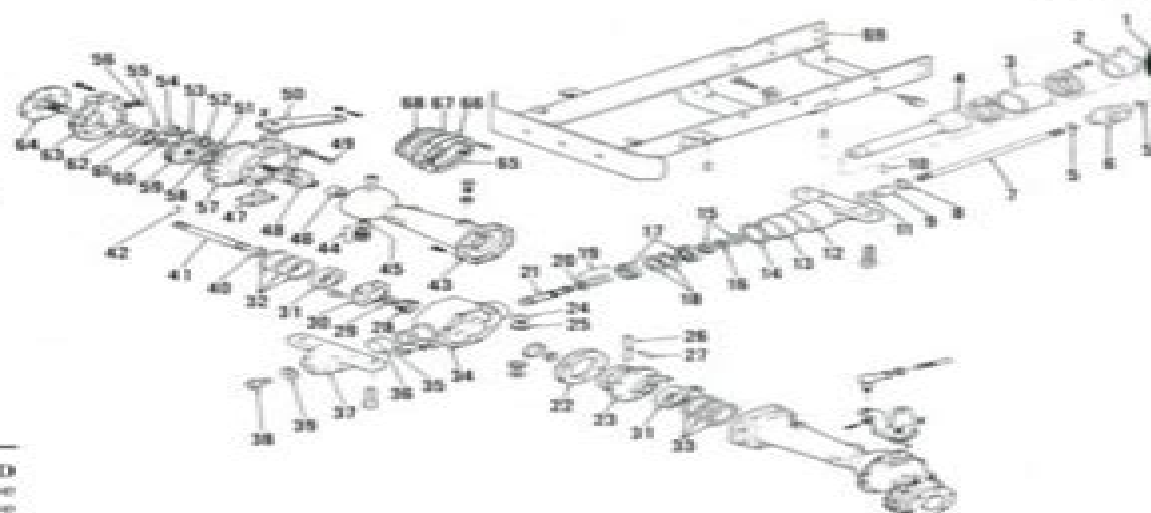


Fig. 7—Exploded view of front wheel drive axle used on 1100 and 1200 models.

To disassemble differential unit, unbolt and remove cover (30) from carrier (23). Remove retaining pin (27), then side pinion shaft (26) out of carrier. Remove pinion gears (25), side gears (28) and thrust washers (24 and 29).

Backlash between differential pinion gears (25) and side gears (28) should be 0.10-0.15 mm (0.004-0.006 inch) with a wear limit of 0.50 mm (0.020 inch) for 1100, 1200, 1300 and 1500 models. Backlash between pinion gears and side

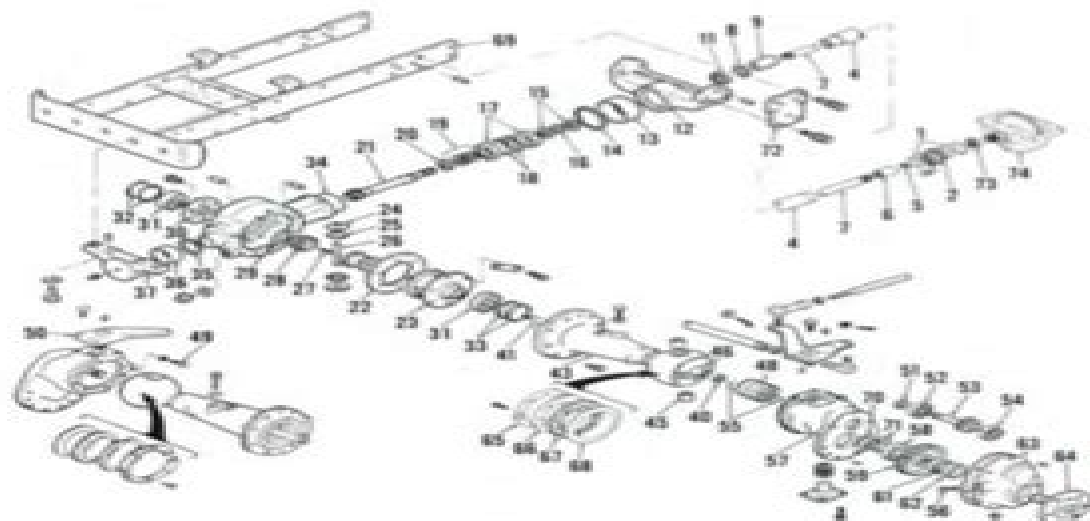


Fig. 8—Exploded view of front wheel drive axle assembly used on 1300 models.

Old Ford Tractor User Manual

Tharran E Gaines



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