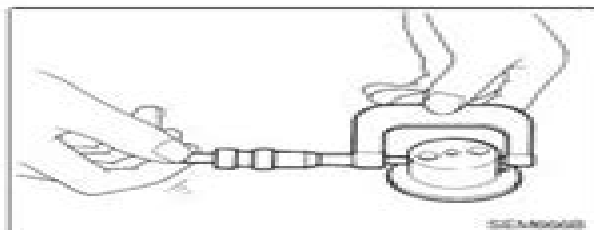


Inspection and Replacement (Cont'd)

IDLER GEAR BUSHING CLEARANCE

1. Measure idler gear shaft outer diameter.



2. Measure idler gear bushing inner diameter.
3. Calculate idler gear bushing clearance.

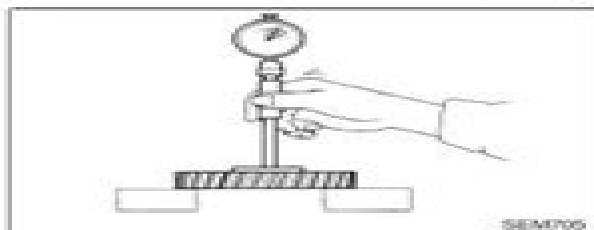
Bushing clearance: mm (in)

Standard

0.025 - 0.061 (0.0010 - 0.0024)

Limit

0.20 (0.0079)



IDLER GEAR END PLAY

Measure idler gear end play between gear plate and gear.

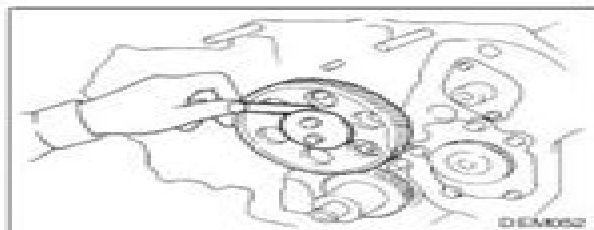
Idler gear end play: mm (in)

Standard

0.03 - 0.14 (0.0012 - 0.0055)

Limit

Less than 0.3 (0.012)

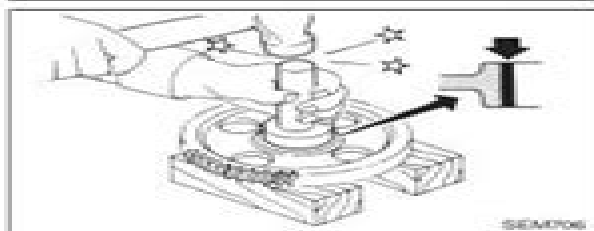


REPLACEMENT OF IDLER GEAR BUSHING

1. Use a suitable tool to replace bushing.
2. Ream idler gear bushing.

Finished size:

42.00 - 42.02 mm (1.6535 - 1.6543 in)



Idler gear shaft

Install idler gear shaft so that oil hole of shaft faces upward.

CAMSHAFT AND CAMSHAFT BUSHING

Camshaft bushing clearance

Measure inside diameter of camshaft bushing and outside diameter of camshaft journal with a suitable gauge.

Clearance between camshaft and bushing

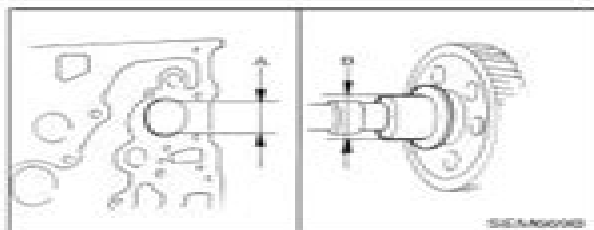
(A - B): mm (in)

Standard

0.020 - 0.109 (0.0008 - 0.0043)

Limit

Less than 0.15 (0.0059)



Nissan Qd32 Diesel Engine Manual

RJ Alexander



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