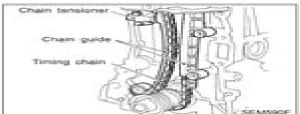
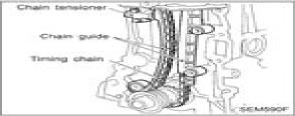
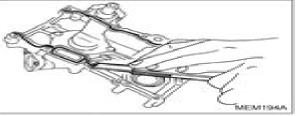
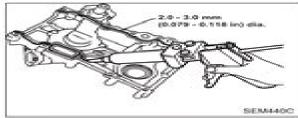
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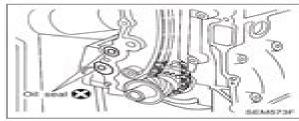
#### Installation (Cont'd)

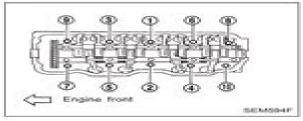












5. Before installing front cover, remove all traces of liquid gasket from mating surface using a scraper.

4. Install timing chain and timing chain guides and chain ten-

Also remove traces of liquid gasket from mating surface of cylinder block.

- Apply a continuous bead of liquid gasket to front cover.
- Use Genuine Liquid Gasket or equivalent.
- Be sure to install new front oil seal in the right direction. Refer to EM-22.
- Apply lithium grease to sealing lip of crankshaft oil seal.
- Install front cover.
- Be careful not to damage cylinder head gasket.
- Be careful not to damage front oil seal when installing front cover.
- 9. Install oil pan. (Refer to OIL PAN, EM-11.)
- Tighten cylinder head bolts.
- Tighten all bolts to 29 N·m (3 kg·m, 22 ft-lb).
- (b) Tighten all bolts to 78 N·m (8 kg-m, 58 ft-lb).
- © Loosen all bolts completely.
- Tighten all bolts to 25 to 34 N·m (2.5 to 3.5 kg·m, 18 to 25 ft-lb).

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**R Sandford** 

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