



SECTION 3 - MAINTENANCE

NIIGATA

3.2 CLEARANCE AND BORE TABLE

3-2-0.5

NO	Description	MO	L.A	L.R	Sketch, Remarks
	Over size of the grooves 3&2 1st compression ring 2nd compression ring •Piston pin bore diameter	+0.25 2.0 +0.20 +0.25 2.0 +0.20 +0.08 110 +0.05	— — 110.09	— — 110.10	
8	Piston pin diameter	+0.04 110 +0.04	109.96	109.94	
9	Connecting rod				
	•Measure out-of-round of big end bore $\frac{D-A}{2}$	OV	0.1	—	
	•Bearing clearance (big end)	0.35 ~ 0.25	0.35	—	
	•Bearing inner diameter (big end)	+0.22 235 +0.15	—	—	Replacement when the copper lead is visible on more than 1/3 of the bearing friction surface. Overhaul is occurred partial damage by the "hydrological action". But the copper lead is not visible, may be used on.
	•Piston pin bushing inner diameter	+0.17 110 +0.14	—	—	
	•Piston pin to bushing clearance	0.15 ~ 0.17	0.3	—	

Niigata Engine Maintenance Manual

Minjie Lin



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Zosen ,1982 *Mergent International Manual* ,2009 **Moody's Transportation Manual** ,1999 *Knowledge-Based and Intelligent Information and Engineering Systems* Juan D. Velásquez, Sebastián A. Ríos, Robert J. Howlett, 2009-09-18 The two volume set LNAI 5711 and LNAI 5712 constitutes the refereed proceedings of the 13th International Conference on Knowledge Based Intelligent Information and Engineering Systems KES 2009 held in Santiago de Chile in September 2009. The 153 revised papers presented were carefully reviewed and selected from numerous submissions. The topics covered are fuzzy and neuro fuzzy systems, agent systems, knowledge based and expert systems, miscellaneous generic intelligent systems, topics intelligent vision and image processing, knowledge management, ontologies and data mining, web intelligence, text and multimedia mining and retrieval, other advanced knowledge based systems, innovations in chance discovery, advanced knowledge based systems, multi agent negotiation and coordination, innovations in intelligent systems, intelligent technology approach to management engineering, data mining and service science for innovation, knowledge based systems for e business, video surveillance, social networks, advanced engineering design techniques for adaptive systems, knowledge technology in learning support, advanced information system for supporting personal activity, design of intelligent society, knowledge based interface systems, knowledge based multi criteria decision support, soft computing techniques and their applications, immunity based systems. The book also includes three keynote speaker plenary presentations. Moody's Industrial Manual ,1994 Covering New York American regional stock exchanges international companies

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