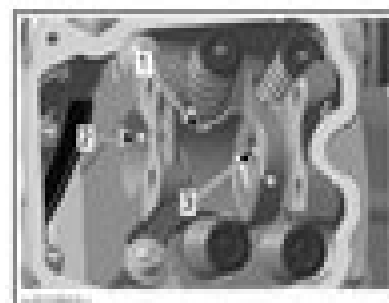


Check mating surface between cylinder and cylinder head for contamination. If so, clean both surfaces.

Clean oil support through the cylinder head from contamination.



- 1 Oil support to camshaft bearing cap
- 2 Oil support to camshaft bearing cap
- 3 Oil support to camshaft bearing cap

Inspecting the Cylinder Head Camshaft Bearing

Measure camshaft bearing in cylinder head.



- 1 Camshaft bearing

CAMSHAFT BEARING (TIMING CHAIN SIDE)	
Flow	35.000 mm to 35.025 mm (1.378 in to 1.3799 in)
Service limit	35.045 mm (1.3798 in)

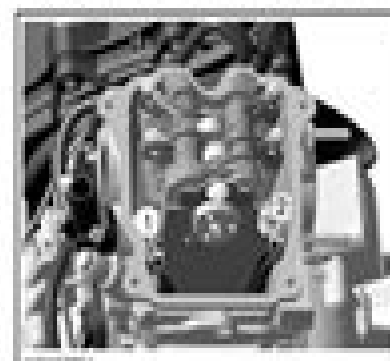
CAMSHAFT BEARING (SPARK PLUG SIDE)	
Flow	35.000 mm to 35.025 mm (1.378 in to 1.3799 in)
Service limit	35.045 mm (1.3798 in)

Installing the Cylinder Head

For installation, reverse the removal procedure. Pay attention to the following details.

Ensure dowel pins are in place.

NOTICE Timing chain guide (fixed) has to be fixed between cylinder and cylinder head.

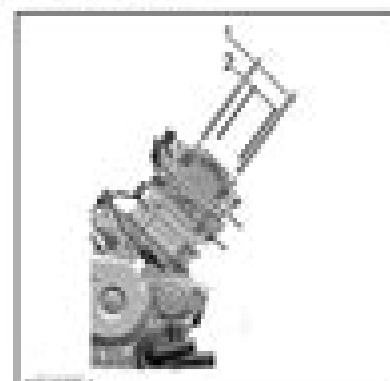


- 1 Timing chain guide (fixed) has to be fixed in position
- 2 Timing chain guide (fixed) has to be fixed in position
- 3 Timing chain guide (fixed) has to be fixed in position

Install a NEW cylinder head gasket.

Install cylinder head screws.

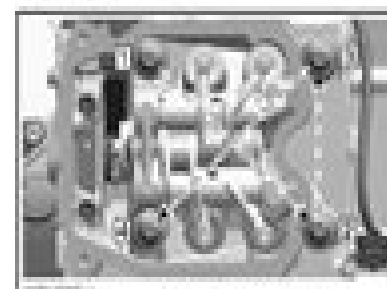
NOTICE Check for proper lengths of the cylinder head screws.



- 1 Timing chain guide (fixed)
- 2 Timing chain guide (fixed)
- 3 Timing chain guide (fixed)

CYLINDER HEAD SCREW IDENTIFICATION	
LOCATION NO. 1	M10 x 130
LOCATION NO. 2	M8 x 100

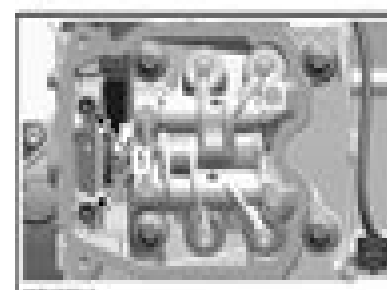
Tighten M10 cylinder head screws FIRST as per following specifications.



Tighten M8 cylinder head screws as per following specifications.

TIGHTENING TORQUE	
M10 Cylinder head screws	Step A
	25 Nm x 13 Nm (15 ft-lbs x 9 ft-lbs)
M8 Cylinder head screws	Step B
	10 Nm x 1 Nm (6 ft-lbs x 0.7 ft-lbs)

Tighten M8 cylinder head screws as per following specification.



- 1 M10 screws

TIGHTENING TORQUE	
M8 Cylinder head screws	10 Nm x 1 Nm (6 ft-lbs x 0.7 ft-lbs)

Check timing chain guide (fixed) side for movement.

VALVE SPRINGS

Removing the Valve Spring

Refer to following procedures in this subsection to remove:

- CAMSHAFT
- CYLINDER HEAD

Compress valve spring.

REQUIRED TOOL	
VALVE SPRING COMPRESSOR (PN 529 036 234)	1
VALVE SPRING COMPRESSOR (UP (PN 529 036 275)	1



- 1 Valve spring
- 2 Valve spring cap
- 3 Valve spring cap bolt

Remove valve coilers.



- 1 Valve spring
- 2 Valve spring cap
- 3 Valve spring cap bolt

Remove tools and withdraw valve spring retainer and valve spring.

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Table of Contents Repair Manual Commander 92 42

1. Understanding the eBook Repair Manual Commander 92 42
 - The Rise of Digital Reading Repair Manual Commander 92 42
 - Advantages of eBooks Over Traditional Books
2. Identifying Repair Manual Commander 92 42
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Repair Manual Commander 92 42
 - User-Friendly Interface
4. Exploring eBook Recommendations from Repair Manual Commander 92 42
 - Personalized Recommendations
 - Repair Manual Commander 92 42 User Reviews and Ratings
 - Repair Manual Commander 92 42 and Bestseller Lists
5. Accessing Repair Manual Commander 92 42 Free and Paid eBooks
 - Repair Manual Commander 92 42 Public Domain eBooks
 - Repair Manual Commander 92 42 eBook Subscription Services
 - Repair Manual Commander 92 42 Budget-Friendly Options
6. Navigating Repair Manual Commander 92 42 eBook Formats

- ePub, PDF, MOBI, and More
 - Repair Manual Commander 92 42 Compatibility with Devices
 - Repair Manual Commander 92 42 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Repair Manual Commander 92 42
 - Highlighting and Note-Taking Repair Manual Commander 92 42
 - Interactive Elements Repair Manual Commander 92 42
 8. Staying Engaged with Repair Manual Commander 92 42
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Repair Manual Commander 92 42
 9. Balancing eBooks and Physical Books Repair Manual Commander 92 42
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Repair Manual Commander 92 42
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Repair Manual Commander 92 42
 - Setting Reading Goals Repair Manual Commander 92 42
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Repair Manual Commander 92 42
 - Fact-Checking eBook Content of Repair Manual Commander 92 42
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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