

MERCURY

Mercury Marine
Div. Brunswick Corp.
Fond du Lac, Wisconsin 54935

TWO-CYLINDER MODELS

Year Produced	Model
1970-1971	400
1972-1978	402
1978-1983	40
1984-1985	35

CONDENSED SERVICE DATA

TUNE-UP

Hp/rpm:	
Model 35	35/5400-6000
Models 40, 400 & 402	40/5000-5500
Bore	2.870 in. (72.9 mm)
Stroke	2.562 in. (65.1 mm)
Displacement	33.3 cu. in. (546 cc)
Compression At Cranking Speed	*
Spark Plug:	
AC	V40FPFX†
Champion	L76V
Electrode Gap	Surface Gap
Ignition:	
Type	Solid State
Trigger Gap (Model 400)	0.050-0.060 in. (1.27-1.52 mm)
Carburetor Pickup Timing	See Text
Maximum Advance	See Text
Fuel/Oil Ratio	See Text

*Not more than 15 psi (103.5 kPa) variations between cylinders.

†AC type M40FPFX spark plugs gapped at 0.030 inch (0.76 mm) are recommended for use on 1971 400 models if rough low speed operation is noted.

SIZES - CLEARANCES

Piston Rings:	
End Gap	*
Side Clearance	*
Piston Skirt Clearance	*

SIZES - CLEARANCES CONT.

Crankshaft Bearings:	
Top Main Bearing	Roller or Ball Bearing
Center Main Bearing	Pushing With Reed Valve
Lower Main Bearing	Ball Bearing
Crankpin	Caged Rollers
Piston Pin Bearing In Rod	Loose Rollers
Number of Rollers Per Rod	29

*Publication not authorized by manufacturer.

TIGHTENING TORQUES

Connecting Rod	180 in.-lbs. (20.3 N·m)
Crankcase Screws	200 in.-lbs. (22.6 N·m)
Cylinder Cover:	
35 HP*	100 in.-lbs. (11.3 N·m)
40 HP*	70 in.-lbs. (7.9 N·m)
Exhaust Cover	200 in.-lbs. (22.6 N·m)
Flywheel Nut	70-75 ft.-lbs. (95.2-102 N·m)
Reed Screws	25 in.-lbs. (2.8 N·m)
Spark Plugs	240 in.-lbs. (27.1 N·m)
Transfer Port Cover:	
35 HP	50 in.-lbs. (5.6 N·m)
40 HP	60 in.-lbs. (6.8 N·m)

Mercury Marine 40 Hp Manual

Michal Rosen-Zvi



Mercury Marine 40 Hp Manual:

MotorBoating ,1979-12 **MotorBoating** ,1969-10 Boating ,1961-01 **Field & Stream** ,1971-12 FIELD
STREAM America s largest outdoor sports magazine celebrates the outdoor experience with great stories compelling
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Unveiling the Energy of Verbal Artistry: An Mental Sojourn through **Mercury Marine 40 Hp Manual**

In a global inundated with displays and the cacophony of quick connection, the profound energy and psychological resonance of verbal beauty frequently fade into obscurity, eclipsed by the continuous onslaught of sound and distractions. However, situated within the musical pages of **Mercury Marine 40 Hp Manual**, a interesting perform of fictional beauty that pulses with organic thoughts, lies an memorable journey waiting to be embarked upon. Composed by way of a virtuoso wordsmith, this interesting opus courses viewers on a psychological odyssey, lightly exposing the latent possible and profound influence embedded within the delicate internet of language. Within the heart-wrenching expanse with this evocative examination, we shall embark upon an introspective exploration of the book is central styles, dissect their interesting writing model, and immerse ourselves in the indelible impression it leaves upon the depths of readers souls.

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