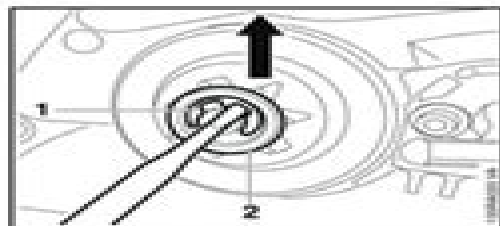
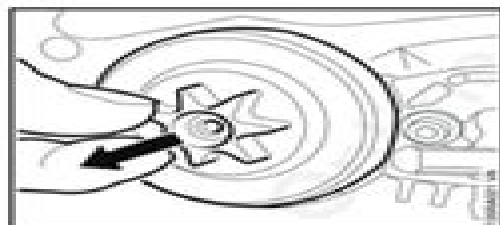


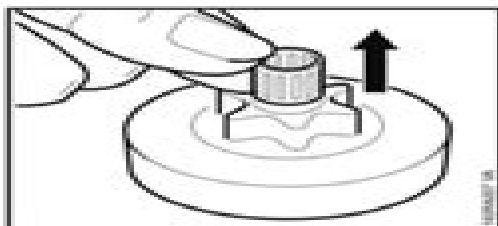
- Remove the chain sprocket cover.
- Disengage the chain brake by pulling the hand guard toward the front handle.



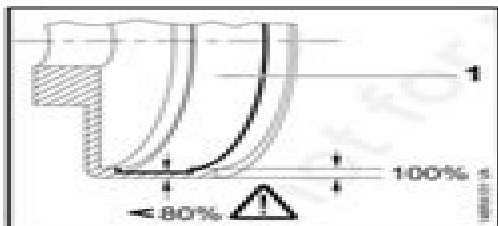
- Remove the E-clip (1).
- Remove the washer (2).



- Remove the rim sprocket, if fitted.
- Pull off the clutch drum / chain sprocket.



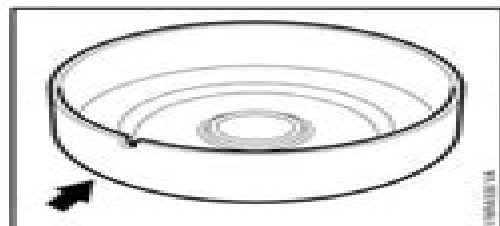
- Take the needle cage out of the sprocket.
- Clean and inspect the clutch drum / chain sprocket.



- Inspect the clutch drum (1) for signs of wear.

If there are noticeable wear marks on the inside diameter of the clutch drum, check its wall thickness. If it is less than 80% of the original wall thickness, fit a new clutch drum.

If the clutch drum has to be replaced, also check the brake band – see 5.4.



- If the clutch drum/chain sprocket is still serviceable, use No. 120 emery paper or emery cloth (grain size approx. 120 µm) to clean and roughen its friction surface.

Reassemble in the reverse sequence.

- Clean stub of crankshaft. Wash needle cage in clean white spirit and lubricate with grease – see 13.
- Replace damaged needle cage.
- Rotate clutch drum/chain sprocket and apply slight pressure at the same time until oil pump drive spring engages properly.
- If rim sprocket was fitted, re-install it with the cavities facing outward.

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MOTOR REPAIR MANUAL.



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